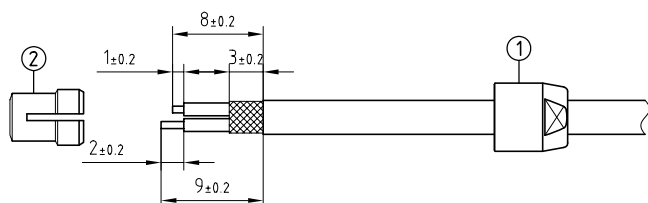
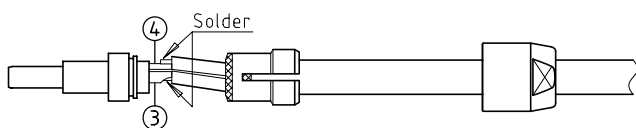


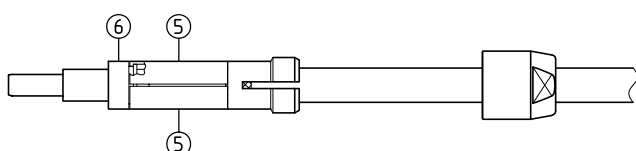
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Earthing crown	: Bronze (UNS C54400)	Nickel plated (FS-QQ-N-290A)
Male sleeve	: Brass (UNS C38500)	Gold plated (ISO 4523)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PEEK	-
Insulating sleeve	: PEEK	-
Female contact	: Cu-Be (UNS C17300)	Gold plated (ISO 4523)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



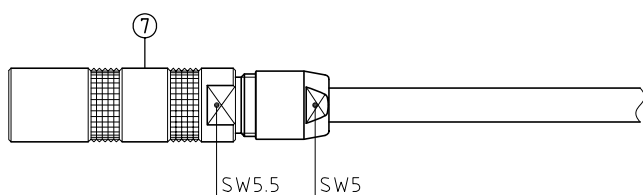
1. Strip the cable according to the given dimensions . Slide it into the collet nut ① and collet ②.



2. In case of a screened cable , fold screen back over the extremity of the collet . Solder one of the conductors into the central contact ③, the other on the tag of the intermediate earthing male sleeve ④. Make sure that no excess of solder comes into contact with the split center-pieces . If necessary protect with a thin heat shrink tubing (not supplied) .



3. Mount the split center-pieces ⑤ into the groove of the insert metal ring ⑥. Push the collet against the split center-pieces whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen .



4. Next slide the socket shell ⑦ over the insulator assembly by holding the collet . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.25Nm .

For cables : Cable with 2 conductors AWG26 MAX.

Flat spanner
Flat spanner

: DCP.99.050.TC
: DCP.99.055.TC

Free socket , with cable collet .

Series 00 , Triaxial (50Ω)

ETUDE N° E6139

Echelle

Dessiné

01.04.09

OVU /JPBA

Contrôle

01.04.09

JPBA/ CDE

Modif.

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01.04.09 / OVU



LEMO

CH-1024 Ecublens

PCA.00.650.CLLC__